

Polypropylene (PP) Capacitors for Pulse Applications with Double-Sided Metallized Electrodes and Schoopage Contacts PCM 7.5 mm to 37.5 mm

Special Features

- Pulse duty construction
- Self-healing
- Very low dissipation factor
- Negative capacitance change versus temperature
- According to RoHS 2002/95/EC

Typical Applications

For pulse applications e.g.

- Switch mode power supplies
- TV and monitor sets
- Lighting
- Audio/video equipment

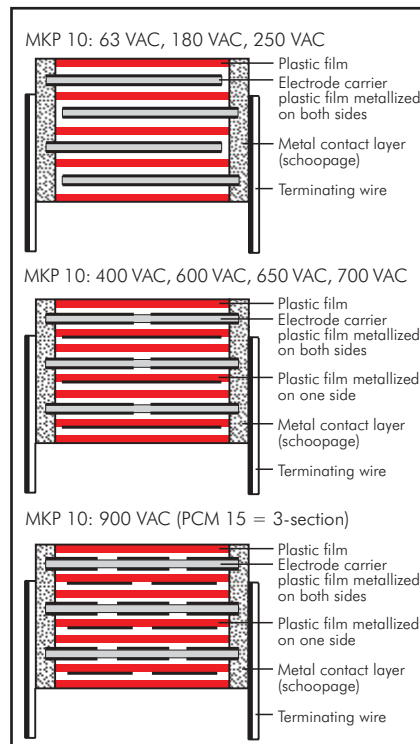
Construction

Dielectric: Polypropylene (PP) film

Capacitor electrodes:

Double-sided metallized plastic film

Internal construction:



Encapsulation:

Solvent-resistant, flame-retardant plastic case with epoxy resin seal, UL 94 V-0

Terminations: Tinned wire.

Marking: Colour: Red.

Marking: Black. Epoxy resin seal: Red

Electrical Data

Capacitance range:

1000 pF to 15 μ F (E12-values on request)

Rated voltages:

100 VDC, 250 VDC, 400 VDC, 630 VDC, 1000 VDC, 1600 VDC, 2000 VDC, 2500 VDC

Capacitance tolerances:

$\pm 20\%$, $\pm 10\%$, $\pm 5\%$

Operating temperature range:

-55°C to $+100^{\circ}\text{C}$

Climatic test category:

55/100/56 in accordance with IEC

Insulation resistance at $+20^{\circ}\text{C}$:

$C \leq 0.33 \mu\text{F}$: $\geq 1 \times 10^5 \text{ M}\Omega$

(mean value: $5 \times 10^5 \text{ M}\Omega$)

$C > 0.33 \mu\text{F}$: $\geq 30\,000 \text{ sec (M}\Omega \times \mu\text{F)}$

(mean value: 100 000 sec)

Measuring voltage: 100 V/1 min.

Dissipation factors at $+20^{\circ}\text{C}$: $\tan \delta$

at f	$C \leq 0.1 \mu\text{F}$	$0.1 \mu\text{F} < C \leq 1.0 \mu\text{F}$	$C > 1.0 \mu\text{F}$
1 kHz	$\leq 3 \times 10^{-4}$	$\leq 3 \times 10^{-4}$	$\leq 3 \times 10^{-4}$
10 kHz	$\leq 4 \times 10^{-4}$	$\leq 6 \times 10^{-4}$	–
100 kHz	$\leq 15 \times 10^{-4}$	–	–

Maximum pulse rise time:

Capacitance pF/ μ F	max. pulse rise time V/ μ sec at $T_A < 40^{\circ}\text{C}$							
	100 VDC	250 VDC	400 VDC	630 VDC	1000 VDC	1600 VDC	2000 VDC	2500 VDC
1000 ... 2200	1000	1800	1800	1800	2800	5400	9000	11000
3300 ... 6800	900	1200	1200	1200	2800	5400	9000	11000
0.01 ... 0.022	700	1100	1200	1800	2100	3000	3400	11000
0.033 ... 0.068	400	800	900	1800	2100	2100	2100	–
0.1 ... 0.22	200	500	500	900	1400	1400	1400	–
0.33 ... 0.68	100	300	400	700	900	900	900	–
1.0 ... 2.2	70	200	200	400	400	500	–	–
3.3 ... 4.7	50	80	100	150	–	–	–	–
6.8 ... 15	35	50	70	–	–	–	–	–

for pulses equal to the rated voltage

Mechanical Tests

Pull test on leads:

$d \leq 0.8 \phi$: 10 N in direction of leads

$d > 0.8 \phi$: 20 N in direction of leads

according to IEC 60068-2-21

Vibration:

6 hours at 10 ... 2000 Hz and 0.75 mm displacement amplitude or 10 g in accordance with IEC 60068-2-6

Low air density:

1 kPa = 10 mbar in accordance with IEC 60068-2-13

Bump test:

4000 bumps at 390 m/sec² in accordance with IEC 60068-2-29

Packing

Available taped and reeled up to and including case size 15 x 26 x 31.5 / PCM 27.5 mm.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

Continuation

General Data

Capacitance	100 VDC/63 VAC*				250 VDC/180 VAC*				400 VDC/250 VAC*				630 VDC/400 VAC*			
	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**
1000 pF	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5**
1500 "	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5**
2200 "	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5**
3300 "	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5**
4700 "	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5**
6800 "	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5	4	9	10	7.5**
0.01 µF	4	9	10	7.5	4	9	10	7.5*	4	9	10	7.5*	5	10.5	10.3	7.5**
0.015 "	4	9	10	7.5	4	9	10	7.5*	5	10.5	10.3	7.5*	5	11	13	10*
0.022 "	4	9	10	7.5	4	9	10	7.5*	5	10.5	10.3	7.5*	5	11	13	10*
0.033 "	4	9	13	10	5	10.5	10.3	7.5*	5.7	12.5	10.3	7.5*	6	12	13	10*
0.047 "	4	9	13	10	5	10.5	10.3	7.5*	6	12	13	10*	6	12.5	18	15*
0.068 "	5	11	13	10	5	11	13	10*	6	12.5	18	15*	7	14	18	15*
0.1 µF	6	12	13	10	6	12	13	10*	7	14	18	15*	9	16	18	15*
0.15 "	6	12.5	18	15	6	12.5	18	15*	8	15	18	15*	8.5	18.5	26.5	22.5*
0.22 "	7	14	18	15	7	14	18	15*	9	16	18	15*	8.5	18.5	26.5	22.5*
0.33 "	8	15	18	15	8	15	18	15*	8.5	18.5	26.5	22.5*	11	21	26.5	22.5*
0.47 "	7	16.5	26.5	22.5	9	16	18	15*	10.5	19	26.5	22.5*	11	21	31.5	27.5*
0.68 "	8.5	18.5	26.5	22.5	8.5	18.5	26.5	22.5*	11	21	26.5	22.5*	13	24	31.5	27.5*
1.0 µF	10.5	19	26.5	22.5	11	21	26.5	22.5*	13	24	31.5	27.5*	15	26	31.5	27.5*
1.5 "	11	21	31.5	27.5	13	24	31.5	27.5*	17	29	31.5	27.5*	20	39.5	31.5	27.5*
2.2 "	13	24	31.5	27.5	15	26	31.5	27.5*	20	39.5	31.5	27.5*	20	39.5	41.5	37.5
3.3 "	17	29	31.5	27.5	17	34.5	31.5	27.5*	20	39.5	41.5	37.5	24	45.5	41.5	37.5
4.7 "	17	29	41.5	37.5	20	39.5	31.5	27.5*	20	39.5	41.5	37.5				
6.8 "	19	32	41.5	37.5	20	39.5	41.5	37.5	24	45.5	41.5	37.5				
10 µF	20	39.5	41.5	37.5	24	45.5	41.5	37.5								
15 "	24	45.5	41.5	37.5												

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + U_{\text{DC}} \leq U_r$

** PCM = Printed circuit module = lead spacing

* On ordering please state the required PCM (lead spacing)!
If not specified, smaller PCM will be booked.

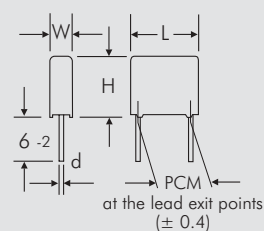
** Admissible AC voltage 280 VAC max.

Dims. in mm.

Ionisation inception level in isolated cases may be lower than admissible AC voltage.

Taped version see page 104.

Ø d	PCM
0.6	7.5 - 10
0.8	15 - 27.5
1.0	37.5



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Continuation

General Data

Capacitance	1000 VDC/600 VAC*				1600 VDC/650 VAC*				2000 VDC/700 VAC*				2500 VDC/900 VAC*			
	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**
1000 pF	4	9	10	7.5*	4	9	13	10	4	9	13	10	5	11	18	15*
	4	9	13	10*									6	15	26.5	22.5*
1500 "	4	9	10	7.5*	4	9	13	10	4	9	13	10	5	11	18	15*
	4	9	13	10*									6	15	26.5	22.5
2200 "	4	9	10	7.5*	4	9	13	10	5	11	13	10*	5	11	18	15*
	4	9	13	10*					5	11	18	15*	6	15	26.5	22.5*
3300 "	4	9	10	7.5*	4	9	13	10	5	11	18	15	5	11	18	15*
	4	9	13	10*									6	15	26.5	22.5*
4700 "	4.5	9.5	10.3	7.5*	5	11	13	10	5	11	18	15*	6	12.5	18	15*
	4	9	13	10*					6	15	26.5	22.5*	6	15	26.5	22.5*
6800 "	5.7	12.5	10.3	7.5*	6	12	13	10*	6	12.5	18	15*	7	14	18	15*
	5	11	13	10*	5	11	18	15*	6	15	26.5	22.5*	7	16.5	26.5	22.5*
0.01 µF	5	11	13	10*	5	11	18	15	7	14	18	15*	8.5	18.5	26.5	22.5
	5	11	18	15*					6	15	26.5	22.5*				
0.015 "	6	12	13	10*	6	12.5	18	15*	8	15	18	15*	10.5	19	26.5	22.5
	5	11	18	15*	6	15	26.5	22.5*	6	15	26.5	22.5*				
0.022 "	6	12.5	18	15*	7	14	18	15*	9	16	18	15*	11	21	26.5	22.5
	6	15	26.5	22.5*	6	15	26.5	22.5*	7	16.5	26.5	22.5*				
0.033 "	7	14	18	15*	8	15	18	15*	8.5	18.5	26.5	22.5*				
	6	15	26.5	22.5*	6	15	26.5	22.5*	9	19	31.5	27.5*				
0.047 "	8	15	18	15*	7	16.5	26.5	22.5*	10.5	19	26.5	22.5*				
	6	15	26.5	22.5*	9	19	31.5	27.5*	11	21	31.5	27.5*				
0.068 "	7	16.5	26.5	22.5	10.5	19	26.5	22.5*	11	21	26.5	22.5*				
					9	19	31.5	27.5*	11	21	31.5	27.5*				
0.1 µF	8.5	18.5	26.5	22.5*	11	21	26.5	22.5*	13	24	31.5	27.5				
	11	21	31.5	27.5*	11	21	31.5	27.5*								
0.15 "	11	21	26.5	22.5*	13	24	31.5	27.5	15	26	31.5	27.5*				
	11	21	31.5	27.5*					13	24	41.5	37.5*				
0.22 "	11	21	31.5	27.5	15	26	31.5	27.5*	17	34.5	31.5	27.5*				
					13	24	41.5	37.5*	17	29	41.5	37.5*				
0.33 "	15	26	31.5	27.5*	17	34.5	31.5	27.5*	19	32	41.5	37.5				
	13	24	41.5	37.5*	17	29	41.5	37.5*								
0.47 "	17	29	31.5	27.5*	20	39.5	31.5	27.5*	20	39.5	41.5	37.5				
	13	24	41.5	37.5*	19	32	41.5	37.5*								
0.68 "	20	39.5	31.5	27.5*	20	39.5	41.5	37.5	24	45.5	41.5	37.5				
	17	29	41.5	37.5*												
1.0 µF	20	39.5	41.5	37.5	24	45.5	41.5	37.5								
1.5 "	24	45.5	41.5	37.5												

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + U_{\text{DC}} \leq U_r$

** PCM = Printed circuit module = lead spacing

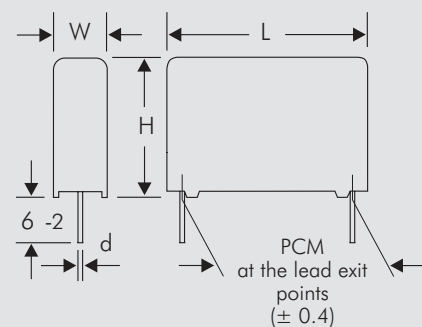
* On ordering please state the required PCM (lead spacing)!
If not specified, smaller PCM will be booked.

Dims. in mm.

Ionisation inception level in isolated cases may be lower than admissible rated AC voltage.

Taped version see page 104.

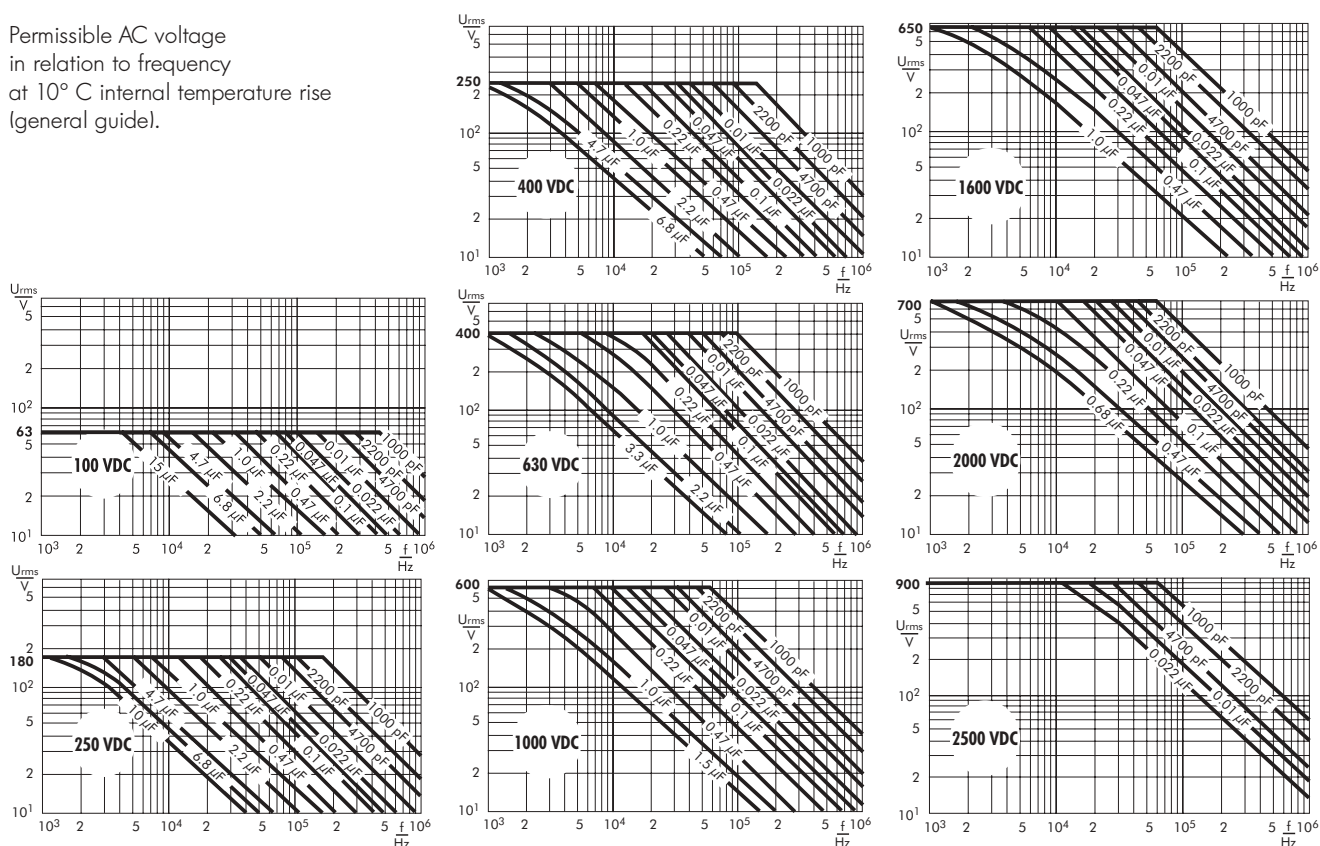
Ø d	PCM
0.6	7.5 - 10
0.8	15 - 27.5
1.0	37.5



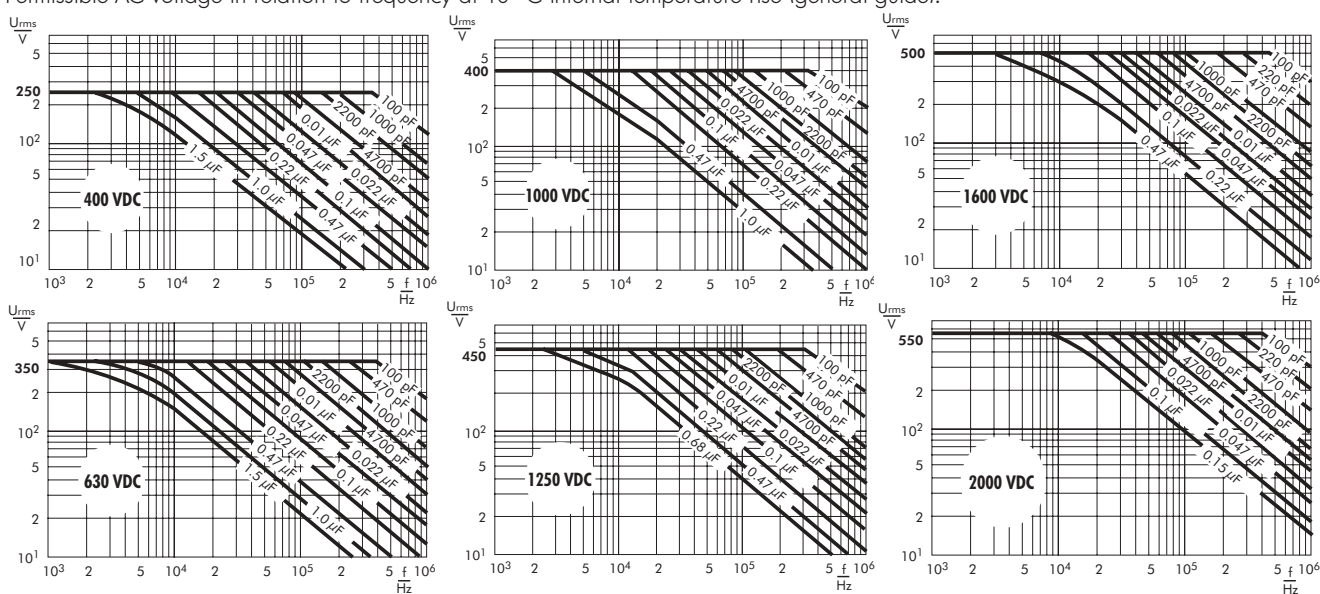
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Continuation page 71

Permissible AC voltage
in relation to frequency
at 10° C internal temperature rise
(general guide).



Permissible AC voltage in relation to frequency at 10° C internal temperature rise (general guide).



09.06

Recommendation for Processing and Application of Through-Hole Capacitors

Soldering Process

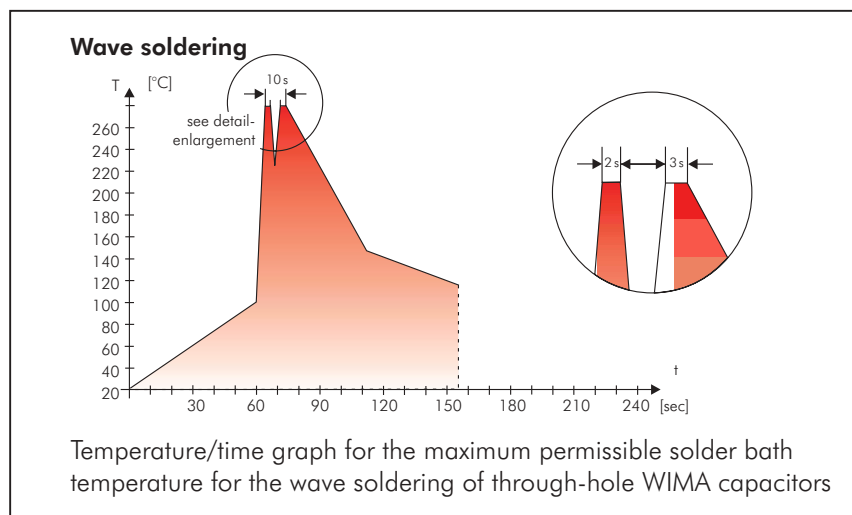
A preheating of through-hole WIMA capacitors is allowed for temperatures $T_{\max} < 100^{\circ}\text{C}$. In practice a preheating duration of $t < 5$ min. has been proven to be best.

Single wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $t < 5$ sec

Double wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $2 \times t < 3$ sec



WIMA Quality and Environmental Philosophy

ISO 9001:2000 Certification

ISO 9001:2000 is an international basic standard of quality assurance systems for all branches of industry. The approval according to ISO 9001:2000 of our factories by the VDE inspectorate certifies that organisation, equipment and monitoring of quality assurance in our factories correspond to internationally recognized standards.

WIMA WPCS

The WIMA Process Control System (WPCS) is a quality surveillance and optimization system developed by WIMA. WPCS is a major part of the quality-oriented WIMA production. Points of application of WPCS during production process:

- incoming material inspection
- metallization
- film inspection
- schoopage
- pre-healing
- lead attachment
- cast resin preparation/encapsulation
- 100% final inspection
- AQL check

WIMA Environmental Policy

All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

- | | |
|------------------------|------------|
| – Lead | – PBB/PBDE |
| – PCB | – Arsenic |
| – CFC | – Cadmium |
| – Hydrocarbon chloride | – Mercury |
| – Chromium 6+ | – etc. |

We merely use pure, recyclable materials for packing our components, such as:

- carton
- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
- adhesive tapes made of plastic
- metal clips

RoHS Compliance

According to the RoHS Directive 2002/95/EC certain hazardous substances like e.g. lead, cadmium, mercury must not be used any longer in electronic equipment as of July 1st, 2006. For the sake of the environment WIMA has refrained from using such substances since years already.



WIMA Kondensatoren sind bleifrei
konform RoHS 2002/95/EG

WIMA capacitors are lead free
in accordance with RoHS 2002/95/EC

Tape for lead-free WIMA capacitors

DIN EN ISO 14001:2005

WIMA's environmental management has been established in accordance with the guidelines of DIN EN ISO 14001:2005. The certification has been granted in June 2006.

Typical Dimensions for Taping Configuration

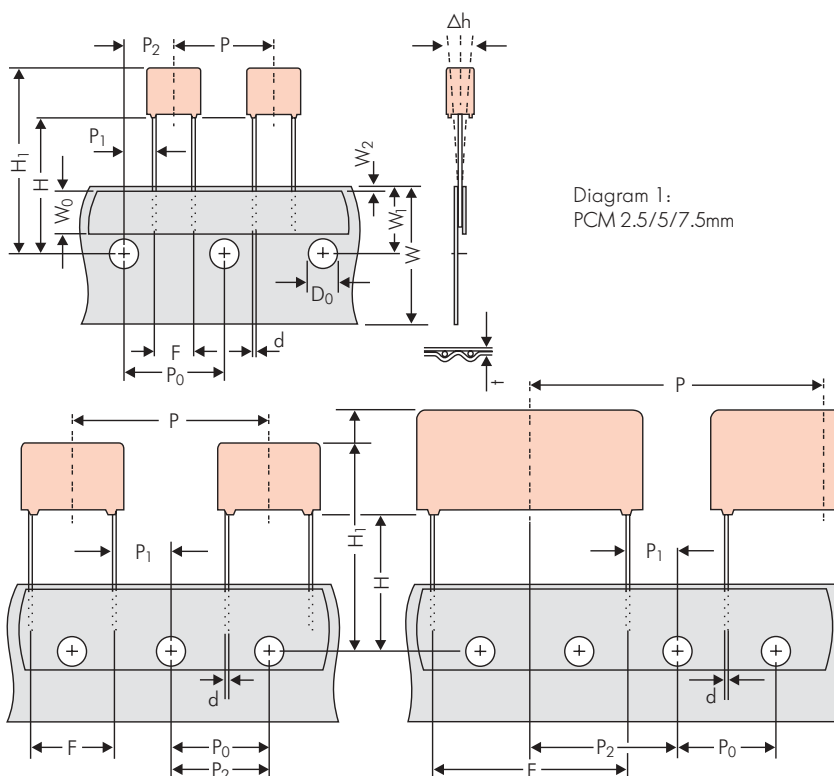


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5*mm

*PCM 27.5 tapping possible with two feed holes between components

Designation	Symbol	Dimensions for Radial Taping						
		PCM 2.5 tapping	PCM 5 tapping	PCM 7.5 tapping	PCM 10 tapping*	PCM 15 tapping*	PCM 22.5 tapping	PCM 27.5 tapping
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5
Hold-down tape width	W ₀	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape
Hole position	W ₁	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5
Hold-down tape position	W ₂	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.
Feed hole diameter	D ₀	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2
Pitch of component	P	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	38.1 ±1.5 or 50.8 ±1.5
Feed hole pitch	P ₀	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch
Feed hole centre to lead	P ₁	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7
Hole centre to component centre	P ₂	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3
Feed hole centre to bottom edge of the component	H _▲	16.5 ±0.3 18.5 ±0.5	16.5 ±0.3 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5
Feed hole centre to top edge of the component	H ₁	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 24.5 to 31.5	H+H _{component} < H ₁ 25.0 to 31.5	H+H _{component} < H ₁ 26.0 to 37.0	H+H _{component} < H ₁ 30.0 to 43.0	H+H _{component} < H ₁ 35.0 to 45.0
Lead spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 ^{+0.8} _{-0.2}	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8
Lead diameter	d	0.4 ±0.05	0.5 ±0.05	0.5 ±0.05 or 0.6 ^{+0.06} _{-0.05}	0.5 ±0.05 or 0.6 ^{+0.06} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.
Total tape thickness	t	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2
Package (see also page 105)	▲	ROLL/AMMO			AMMO			
		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 } depending on comp. dimensions		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 or 66 ±2	REEL ø 500 max. ø 25 ±1	B 54 ±2 60 ±2 68 ±2 } depending on PCM and component dimensions
Unit		see details page 107.						

▲ Please give „H“ dimensions and desired packaging type when ordering.

* Diameter of leads see General Data.

* PCM 10 and PCM 15 can be crimped to PCM 7.5.

Position of components according to PCM 7.5 sketch 11. P₀ = 12.7 or 15.0 is possible

Dims in mm.

Please clarify customer-specific deviations with the manufacturer.